

STATUS: PANEL ASSY-DOOR TRIM			
LIST OF PARTS			
NUMBER	NAME	RI/LH	REC'D
C8WB-6523976-J	PANELL ASSY-DR TR B/STR	1	1
C8WB-6523977-J	PANELL ASSY-DR TR B/STR	1	1
C8WB-6523828-G	PANELL ASSY-DR TR B/STR	1	1
C8WB-6523978-J	PANELL ASSY-DR TR B/STR	1	1
C7WB-6523748	FOUNDATION-DR TR	2	2
C7WB-4	COVER-DR TR	1	1
ESB-M1E54-A	SUB-FOUNDATION	1	1
CSAB-6221999	GROMMET	1	1
C7WB-6521934-5	W/STRIP ASSY-DRGL @ BLT	1	1
ESB-M1A112-A	STAPLE (ZINC+BLACK FIN)	10	10
C7WB-6523749	LWR DR TR FOUND	1	1
C7WB-6523750-A	LWR DR TR FOUND LWR	1	1
C7WB-6523728-9	REINF-DR TR PNL UPR	1	1
C8WB-6523976	REINF-DR TR PNL LWR EDGE	2	2

C8WB-6523976-J

DATE	LE	FR	REVISIONS	DR	CR
11/25/66	1		RELEASED		
12/6/66	1		REVISED		
1/20/67	2		REVISED HOLES		
8/22/66	3		REVISED HOLES		
9/26/66	4		REVISED HOLES		
10/22/66	5		REVISED HOLES		
11/12/66	6		REVISED HOLES		
11/18/66	7		REVISED HOLES		
12/12/66	8		REVISED HOLES		
1/12/67	9		REVISED HOLES		
4/12/67	10		REVISED HOLES		
5/12/67	11		REVISED HOLES		
8/10/67	12		REVISED HOLES		

NOTES: UNLESS OTHERWISE SPECIFIED

1. TOLERANCE FOR C7WB-6523890-A ±.03
2. TOLERANCE FOR BOND LOCATION ±.010 IN 10 INCHES
3. FOR BOND TYPES S-L SK-C4AB-10777-A
4. FOR FURTHER INFORMATION SEE FORM M3D-9615
5. ALL HOLES SHOWN ARE FOR TRIM PANEL ONLY
6. SCALE DRAWING TO NEAREST WORK LINE
7. FOR HOLE TYPES AND TOLERANCES SEE ES-CSAB-10925-A
8. FOR TRIM HEM AND JOINT TYPES SEE ES-CSAB-10926-A
9. * "YES" DENOTES CHANGES THAT DO REQUIRE MYLAR NEGATIVE REPRODUCTIONS
"NO" DENOTES CHANGES THAT DO NOT REQUIRE MYLAR NEGATIVE REPRODUCTIONS
10. GENERAL TOLERANCE ±.020
11. MUST MEET REQUIREMENTS OF ESB-M1E67-A DOOR PANEL ASSEMBLY SPECIFICATION
12. FOR STAPLE SPEC SEE ES-C7AB-6223976-A
13. FOR ADHESIVE SPEC SEE ES-C7AB-6223976-B

DIMENSION	TOLERANCE
1.01 TO 10.00	+.06 - .00
10.01 TO 20.00	+.12 - .00
20.01 TO 30.00	+.18 - .00
30.01 TO 40.00	+.24 - .00
40.01 TO 50.00	+.30 - .00

TOLERANCE CHART FOR
C7WB-6523749-A
C7WB-6523828

MAT'L ESB-M17H107-A
VINYL FIBER PADDING
.29±.06 THICK
PAD-DOOR TRIM FOUNDATION
PAD-DOOR TRIM FOUNDATION LOWER
PANEL-DOOR TRIM-MAT'L ESB-M2E67-A
PRESSED WOOD PANEL BOARD
.10±.01 THICK

C7WB-6523828-A	RH SHOWN
C7WB-6523749-A	RH SHOWN
C8WB-6523891-J	LH SYM OPP
C8WB-6523890-G	RH SHOWN
C8WB-6523977-J	LH SYM OPP

MASTER DATUM LINES - WORK LINES -
BODY INCH LINES AND ORDINATE
LOCATING DIMENSIONS ARE ±.000
TOLERANCE ACCUMULATION OF
DIMENSIONS BETWEEN THE ABOVE
LINES ARE NOT PERMISSIBLE

LETTERS USED	
POINTS	BIS
LINES	
SECTIONS	SEC
VIEWS	
NUMBERS	

INCHES												
ORIGINAL FORMAT-SCALE TO BE USED FOR ESTIMATING ONLY												
FOR TOOLING AND INSPECTION PURPOSES REPRODUCE THIS DRAWING ON A MATERIAL OF MYLAR OR EQUIVALENT - FULL SIZE												
METAL STAMPING DIVISION - PRODUCT ENGINEERING												
REF MYLAR LAYOUT 515-C7WB-6523976-J												
DATE: 8/10/67												
NO. C8WB-6523976-J												
ASSEMBLY												
DRAWN BY: [] COMPLETED: [] CHECKED: [] APPROVED: [] SCALE: FULL												
NAME: PANEL ASSY-DOOR TRIM												
NO. C8WB-6523976-J												

FRAME 1 OF 4

24 SQ FT

C8WB-6523976-J