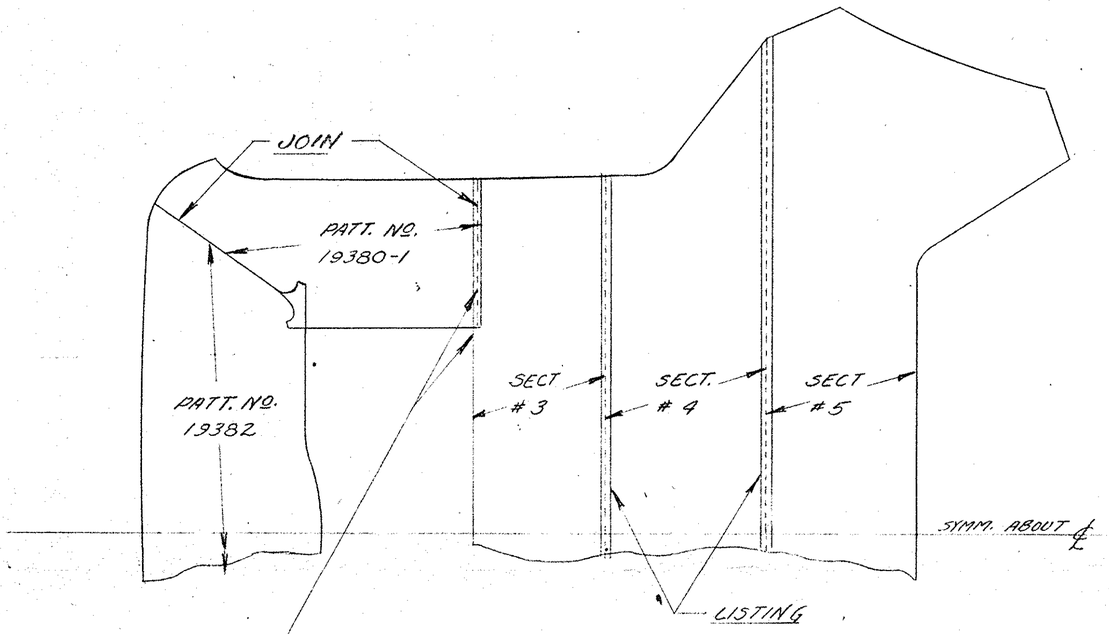
SERVICE REPRODUCTION CO. 100 3-69



REMOVE SECTIONS (1) & (2) ALONG WITH LISTING FROM C8WB-6551916-BW AT THIS SEAM REMOVE 5/8" OF MATERIAL FROM FRONT EDGE OF SECTION #3. - JOIN PATTERNS 19382 FRONT AND 19380 #1 SIDES RT. & LT. AND TO SECTION #3 AS SHOWN WITHOUT LISTING.

HEADLINING ASSEMBLY - ROOF

ADD SUFFIX TO BASE NUMBER FOR COLORS AS FOLLOWS:

SUFFIX	COLOR
A2A	BLACK
A2B	LT. BLUE
A6B	DK. BLUE
A2D	DK. RED
A2F	MED. SADDLE
A2G	MED. IVY GOLD
A6G	DK. IVY GOLD
A2K	AQUA
A2U	PARCHMENT
A2Y	NUGGET GOLD

ASSEMBLY CONSISTS OF:

QUANTITY	PART NO.	DESCRIPTION
1	C8WB-6551916-BW	HEADLINING ASSY. - ROOF (LESS COLOR)
1 EA.	19380 & 1	PANEL-HEADLINING FRT. SIDE R. & L.
1	19382	PANEL-HEADLINING FRT. CENTER
A.R.		THREAD - (NYLON)

LIMITS ON ALL FINISHED DIMENSIONS ± .010 UNLESS OTHERWISE SPECIFIED DO NOT SCALE

58WS-6551916-AW

E.C. NO.	CHG. LET.	REVISIONS	DATE	BY	CK.	
	A	REDRAWN WITH VIEW OF REWORK ADDED	5-21-68	MF	RZ	07
	—	REL. FOR PRODUCTION	5/14/68	MF	RZ	07

CUSTOMER MODEL NO.	IONIA MODEL NO. 1968 COUGAR
SUPERSEDES	SUPERSEDED BY
REF.	NEXT ASSY.
EXP. NO.	LAYOUT NO.

SMITH PLASTICS DIVISION

A.O. Smith Corporation
IONIA, MICHIGAN
PRODUCT ENGINEERING

TITLE: HEADLINING ASSEMBLY - ROOF

MATERIAL: NOTED

DRAWN	DATE	SCALE	PART NUMBER
MF	4/17/68	1/8 = 1	58WS-6551916-AW
CHECKED	APPROVED	ENGINEER	